

Safety Data Sheet

(SDS)

SDS No.....: CC-PLA-2025-01

Supplier.....: Lil Miss Cakes LLC (DBA Cookiecad)

Address.....: 251 mountainview ave, Suite 5, Nyack, NY 10960, USA

Sample Name.....: Filament

According Regulations.....: GHS

Date of Issue.....: 2025-4-15

Prepared By:

Prepared by: Cookiecad LLC, based on data from independent third-party laboratories and raw-material suppliers.

SECTION 1 Identification of the substance / mixture and of the company / undertaking**1.1 Product Identifier**

Product name	Filament
Product material	PLA

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	3D printing consumables
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1.3 Details of the supplier of the safety data sheet

Supplier	Lil Miss Cakes LLC (DBA Cookiecad)
Address	251 mountainview ave, Suite 5, Nyack, NY 10960, USA
Telephone	845 476 8889
Fax	–
Email	orders@cookiecad.com
Export to	UN
Transport fashion	Air, sea, rail, highway

1.4 Emergency telephone number

Emergency telephone numbers	845-476-8889
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SECTION 2 Hazards identification**2.1 Classification of the substance or mixture**

Classification	Not Applicable
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2.2 Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

Physical and Chemical Hazard

Solid.Combustible.

Toxic smoke/fumes in a fire.

Health Hazards

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion".
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact.
Eye	The material is not thought to be an irritant.
Chronic	There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

Environmental Hazards

See Section 12

2.3 Other hazards

Not Applicable

SECTION 3 Composition / information on ingredients

Substances/Mixtures

Ingredient Name	CAS No.	EC No.	Content (%)
PLA	26100-51-6	/	>91.4%
Toughener	9003-55-8	618-370-2	<8%
PEG00	25322-68-3	500-038-2	<0.5%
Others	/	/	<0.1%

SECTION 4 First aid measures

4.1 Description of first aid measures

Eye Contact	If this product comes in contact with eyes: Wash out immediately with water. If irritation continues, seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

This product is not classified as harmful to human health.

4.3 Indication of any immediate medical attention and special treatment needed

If skin irritation or rash occurs, consult a doctor.

SECTION 5 Firefighting measures

5.1 Extinguishing media

Foam.

Dry chemical powder.

BCF (where regulations permit).

Carbon dioxide.

Water spray or fog - Large fires only.

5.2 Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.
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5.3 Advice for firefighters

Fire Fighting	Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion. In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC). When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts. A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people. Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.

Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.

Build-up of electrostatic charge may be prevented by bonding and grounding.

Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.

A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.

One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).

Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.

Combustion products include:

- carbon monoxide (CO)
- carbon dioxide (CO₂)
- other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

See section 8
 Measures for Preventing Secondary Contamination
 Refer to section above

6.2 Environmental precautions

See section 12

6.3 Methods and material for containment and cleaning up

Minor Spills	Clean up all spills
Major Spills	Clean up all spills

Personal Protective Equipment advice is contained in Section 8 of the SDS.

6.4 Reference to other sections

For information on safe operation, see section 7.

For information on personal protective equipment, see section 8.

SECTION 7 Handling and storage

7.1 Precautions for safe handling

Safe handling	Limit all unnecessary personal contact. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Avoid contact with incompatible materials. When handling,DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. Establish good housekeeping practices. Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. Do not use air hoses for cleaning. Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance. Do not empty directly into flammable solvents or in the presence of flammable vapors.
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The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

Do NOT cut, drill, grind or weld such containers.

In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

Other information	Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.
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7.2 Conditions for safe storage, including any incompatibilities

Suitable container	Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Avoid contamination of water, foodstuffs, feed or seed. Avoid reaction with oxidising agents.

7.3 Specific end use(s)

Not Available

~~SECTION 8 Exposure controls / personal protection~~

8.1 Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	Original IDLH	Revised IDLH
PLA	Not Available	Not Available

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1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 ft/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection	   
Eye and face protection	Safety glasses with side shields Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below.
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the

protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 480 min
Good when breakthrough time > 20 min Fair when breakthrough time < 20 min Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.

Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. polychloroprene. nitrile rubber. butyl rubber. fluorocarbon. polyvinyl chloride. Gloves should be examined for wear and / or degradation constantly.	
Body protection	See Other protection below.
Other protection	No special equipment needed when handling small quantities. OTHERWISE: Overalls. Barrier cream. Eyewash unit.

Respiratory protection Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	• -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3 Air-line*	• -
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC).

Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures. The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are

not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.

Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Use approved positive flow mask if significant quantities of dust becomes airborne.

Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties

Color	Natural color
Form	Solid
Odour	No
Appearance	Bar shape
Melting Range (°C)	No data
Boiling Range (°C)	No data
Flash Point (°C)	No data
Decomposition Temp (°C)	No data
Autoignition Temp (°C)	No data
Upper Explosive Limit (%)	No data
Lower Explosive Limit (%)	No data
Volatile Component (%vol)	No data
Molecular Weight	No data
Viscosity	No data
Solubility in water (g/L)	No data
pH (1% solution)	No data
pH (as supplied)	No data
Vapour Pressure (kPa)	No data
Specific Gravity (water=1)	No data
Relative Vapour Density (air=1)	No data

Evaporation Rate	No data
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9.2 Other information

Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information**11.1 Information on toxicological affects**

Acute Toxicity	
LD/LC50 values relevant for classification	No data.
Primary irritant effect	
On the skin	No data.
On the eyes	No data.
Inhaled	No data.
Sensitization	No known sensitizing effects.
More information on toxicity	According to the calculation method of the general EU classification guidelines for preparations (printed in the latest edition), there are no classification restrictions for this product. There are no obvious acute toxicity data to confirm the literature search.

11.2 Information on other hazards

No data.

SECTION 12 Ecological information**12.1 Toxicity**

	Endpoint	Test Duration (hr)	Species	Value	Source
PLA	Not Available	Not Available	Not Available	Not Available	Not Available

Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data
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12.2 Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
PLA	No Data available for all ingredients	No Data available for all ingredients

12.3 Bioaccumulative potential

Ingredient	Bioaccumulation
PLA	No Data available for all ingredients

12.4 Mobility in soil

Ingredient	Mobility
PLA	No Data available for all ingredients

12.5 Results of PBT and vPvB assessment

No Data.

12.6 Endocrine disrupting properties

No Data.

12.7 Other adverse effects

No Data.

SECTION 13 Disposal considerations

13.1 Waste treatment methods

Waste / unused chemicals:	Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction
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	Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority.
Contaminated packing materials:	Refer to section above
Precautions for Transport:	Refer to section above

SECTION 14 Transport information

14.1 UN number or ID number

Not Applicable

14.2 UN proper shipping name

Not Applicable

14.3 Transport hazard class(es)

Not Applicable

14.4 Packing group

Not Applicable

14.5 Environmental hazards

Not Applicable

14.6 Special precautions for user

Not Applicable

14.7 Maritime transport in bulk according to IMO instruments

Not Applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The product should comply with the relevant regulations of local hazardous substance regulations.

15.2 Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

This Safety Data Sheet ("SDS") has been prepared by Cookiecad LLC using information supplied by raw-material manufacturers and independent third-party laboratory testing. Cookiecad LLC has not independently verified all such data under all possible conditions of use.

The information in this SDS is believed to be accurate as of the date of issue, but it is provided without any representation or warranty, express or implied, as to its accuracy, completeness, or suitability for any particular purpose. This SDS describes safety requirements and precautions; it is not a specification or guarantee of product properties.

It is the responsibility of the user to determine the suitability of this information for their particular application, to ensure compliance with all applicable laws and regulations, and to implement appropriate handling, storage, and protective measures when using this product.

=====End of Report =====